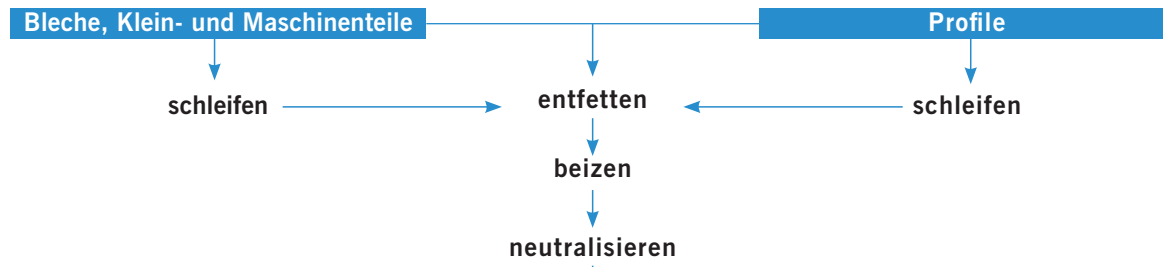
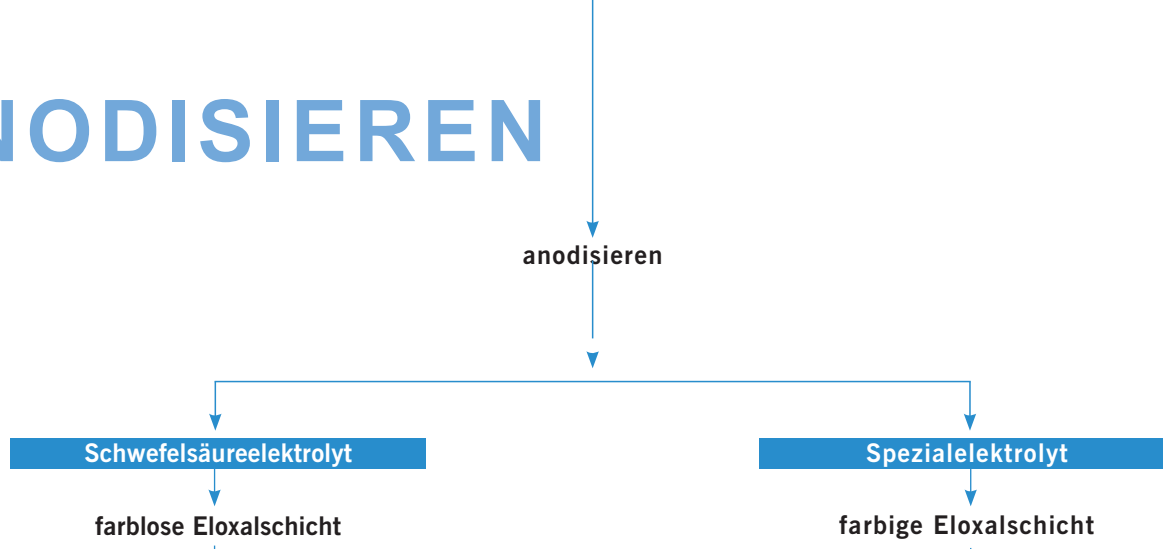


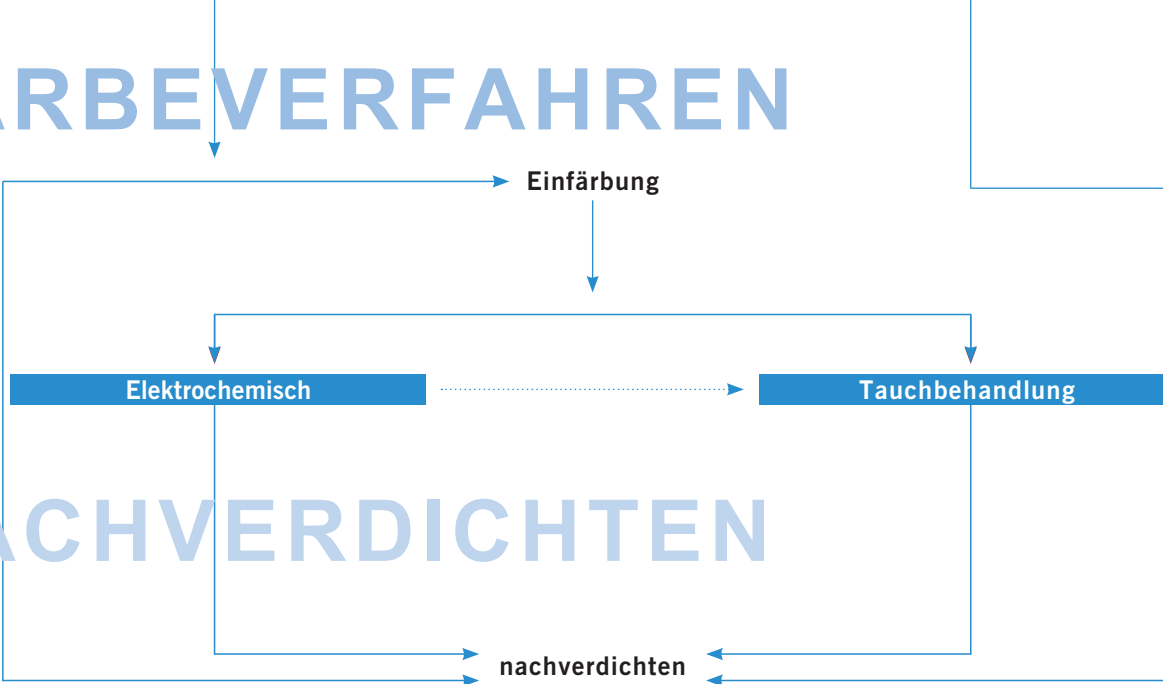
VORBEHANDLUNG



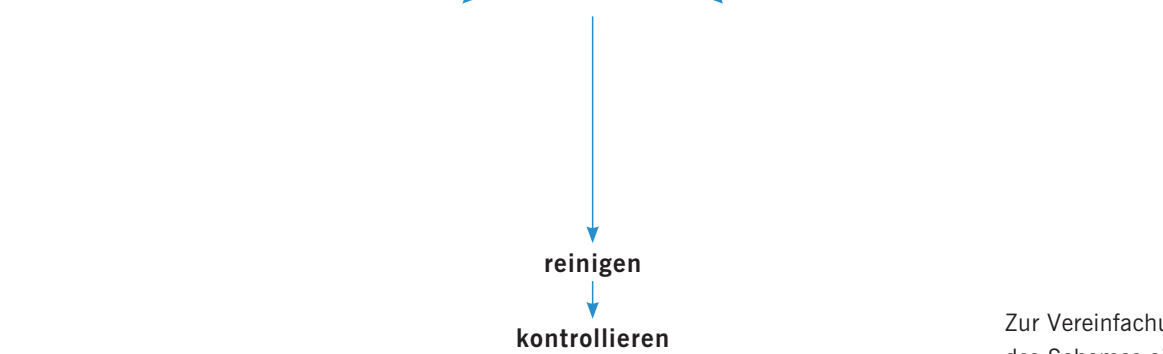
ANODISIEREN



FÄRBEVERFAHREN



NACHVERDICHTEN



Zur Vereinfachung des Schemas sind alle Spüloperationen weggelassen worden.